



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2734

Job Sheet 175754



DAS

21

9-89

Part No: D2734

Job Qty: 40 ea

Part Name: Step End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/24/18

Description:

Note: DWG REV C IPP: D 01.06.08 Removed Deburr EC IPP Rev:E 07-12-18 RevC as per dwg ECN1048 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		ac 18/04/22
100	Waterjet	40 pcs	4/23/18	4/23/18	0.00	0.56	Waterjet1		ac 18/04/22
120	QC	40 pcs	4/23/18	4/23/18	0.00	0.00	QC8		
130	Small Fab	40 pcs	4/24/18	4/24/18	0.01	0.40	Small Fab-2		
140	QC	40 pcs	4/24/18	4/24/18	0.00	0.00	QC5		
150	Packaging	40 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3		
160	QC21-SA	40 Ea	4/24/18	4/24/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D 2734
Descriptions: 130 - Form as per drawing D2734
150 - *** STOCK IN STEP CELL***

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MAY 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	2.5000 sf (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.063	3	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.030	2.930 2.870		
2	End Plate	3.040inches ± 0.030	3.070 3.010		
3	End Plate	0.063inches ± 0.010	0.073 0.053		

Plex 4/10/18 2:08 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S063695



Part: D2734

Job No: 175754

Serial No/Batch: S063695

Revision:

Inspector:

Date: 04/22/18